

## 20L PET INNOSTACK

<b>Nominal weight (g)</b>	485	
<b>Weight Tolerance + / - (g)</b>	10	
<b>Nominal Capacity</b>	20	
<b>Overall Dimensions (mm)</b>	414 x 290 x 245	
<b>Brimful capacity (ml)</b>	21,300	
<b>Number per Pallet</b>	112 (one brick of 64 and one of 48)	
<b>Minimum wall (mm)</b>	Top= 0.6, Base= 0.45,	
	Sidewall= 0.3, Corner=0.40	
<b>Material</b>	PET	
<b>TDW embossing</b>	No	
<b>UN (Combination/Free standing)</b>	Freestanding= 3H1/Y.17/150	
<b>Food contact approved</b>	Yes	

### NECK / CLOSURE

### DECORATION

<b>Closure type</b>	63mm TE & CRC	<b>Print area (h x w (mm))</b>	N/A
<b>Closure material</b>	HDPE	<b>Label area (h x w (mm))</b>	Front Panel – 200 x 177mm
<b>Sealing method</b>	EPE & I.H.S		Side Panel – 200 x 109mm
<b>Closing torque (Nm)</b>	3.99Nm – 9Nm	<b>Embossing plate Yes / No</b>	No
<b>Handle Assembly</b>	HDPE Clip-on handle available		

This data sheet is for reference only. Full specification can be provided on request. We advise all customers to test product to your own satisfaction as it is your responsibility to ensure your product is compatible with the container. We are happy to offer further technical advice if required- please contact us on the number below. Details in this Datasheet are correct at time of going to press.